



Revision Number: 002.2

Issue date: 11/15/2016

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|----------------------------|---|-----------------------------|--|
| Product name: | LOCTITE EA 9330 AERO PART A 25GR KIT known as EA 9330 PART A 25G E-Z PAK | IDH number: | 1063042 |
| Product type: | Adhesive for the Aerospace Industry | Item number: | AA9363306 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067 | Contact information: | Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|--|
| Prevention: | Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|------------|-------------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 50 - 60 |
| P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether | 3101-60-8 | 10 - 20 |
| Aluminium oxide | 1344-28-1 | 1 - 5 |
| Glass, oxide, chemicals | 65997-17-3 | 1 - 5 |
| Gamma-glycidoxypropyl trimethoxysilane | 2530-83-8 | 1 - 5 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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|----------------------------|--|
| Inhalation: | If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention. |
| Skin contact: | Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. |
| Eye contact: | In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention. |
| Ingestion: | Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. |
| Symptoms: | See Section 11. |
| Notes to physician: | Treat symptomatically and supportively. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear protective equipment. Wear self-contained breathing apparatus. |
| Unusual fire or explosion hazards: | May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses. |
| Hazardous combustion products: | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations. |

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Do not take internally.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|---|-----------|-------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether | None | None | None | None |
| Aluminium oxide | 1 mg/m3 TWA Respirable fraction. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. | None | None |
| Glass, oxide, chemicals | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Gamma-glycidoxypropyl trimethoxysilane | None | None | None | None |

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|---|
| Physical state: | Liquid |
| Color: | Cream |
| Odor: | pungent |
| Odor threshold: | Not available. |
| pH: | Neutral |
| Vapor pressure: | Not available. |
| Boiling point/range: | Not available. |
| Melting point/ range: | Not determined |
| Specific gravity: | Not available. |
| Vapor density: | Not available. |
| Flash point: | 199 °C (390.2 °F) |
| Flammable/Explosive limits - lower: | Not determined |
| Flammable/Explosive limits - upper: | Not determined |
| Autoignition temperature: | Not determined |
| Flammability: | Not applicable |
| Evaporation rate: | Not determined |
| Solubility in water: | Not miscible or difficult to mix |
| Partition coefficient (n-octanol/water): | Not determined |
| VOC content: | < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) |
| Viscosity: | Not available. |

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion of this product may cause nausea, vomiting and diarrhea.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|-----------------|--------------------------------------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |
| P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether | None | Irritant, Allergen |
| Aluminium oxide | None | Irritant, Nuisance dust, Corrosive |
| Glass, oxide, chemicals | None | Allergen, Respiratory |
| Gamma-glycidoxypropyl trimethoxysilane | None | Allergen, Irritant |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether | No | No | No |
| Aluminium oxide | No | No | No |
| Glass, oxide, chemicals | No | No | No |
| Gamma-glycidoxypropyl trimethoxysilane | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminium oxide (CAS# 1344-28-1).

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 11/15/2016

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Revision Number: 001.4

Issue date: 10/24/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9330 AERO PART B
25GR KIT known as EA 9330 PART B
25G E-Z PAK

Product type: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1063043

Item number: AB9363307

Region: United States

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|------------|-------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | 4246-51-9 | 80 - 90 |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 10 - 20 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Remove contaminated clothing and footwear. |
| Eye contact: | Get medical attention. Immediately flush eyes with plenty of water for at least 15 minutes. |
| Ingestion: | Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|---|---|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Cartridge respirators do not provide adequate protection for fire fighters or exotherm mitigation. |
| Unusual fire or explosion hazards: | May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses. |
| Hazardous combustion products: | Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dispose of according to Federal, State and local governmental regulations. |

7. HANDLING AND STORAGE

Handling: Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F)
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|-----------|----------|-----------|-------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | None | None | None | None |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear appropriate goggles, face shields or other PPE which will be effective under the circumstances if the possibility of contact exists.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: gel-like, Liquid
Color: White
Odor: Ammoniacal
Odor threshold: Not available.
pH: Not determined
Vapor pressure: Not available.
Boiling point/range: 224 °C (435.2 °F)
Melting point/ range: Not determined
Specific gravity: 1.0
Vapor density: 8.45
Flash point: > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower: Not determined
Flammable/Explosive limits - upper: Not determined
Autoignition temperature: Not determined
Flammability: Not applicable
Evaporation rate: Not determined
Solubility in water: Not miscible or difficult to mix
Partition coefficient (n-octanol/water): Not determined
VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

| | |
|--|---|
| Stability: | Stable |
| Hazardous reactions: | May occur. |
| Hazardous decomposition products: | Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics. |
| Incompatible materials: | Keep away from strong oxidizing agents, strong Lewis or mineral acids. |
| Reactivity: | Not available. |
| Conditions to avoid: | Failure to observe these precautions may result in excessive heat build-up causing an exotherm. Do not heat mixed adhesive unless curing surfaces to be bonded. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

| | |
|----------------------|---|
| Inhalation: | Mists, vapors or liquid may cause severe irritation or burns. |
| Skin contact: | This product is severely irritating to the skin and may cause burns. May cause allergic skin reaction. |
| Eye contact: | May cause eye burns. |
| Ingestion: | Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|-----------------|--------------------------------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | None | Corrosive |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | No | No | No |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product, if discarded, may be characterized as a RCRA corrosive waste, D002.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethyleneglycol diaminopropyl ether)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 10/24/2016

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